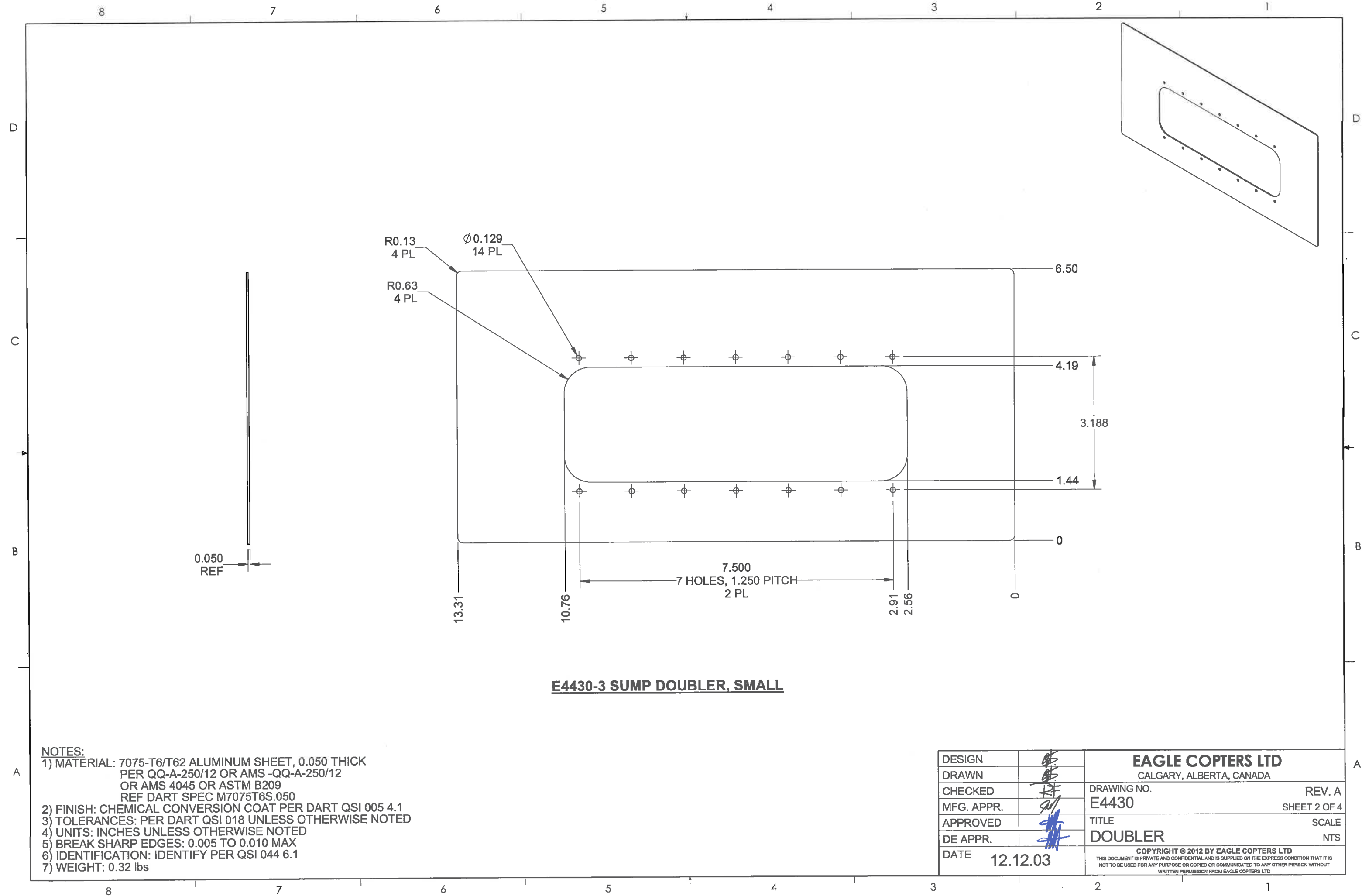


**E4430-1 SUMP DOUBLER, LARGE**

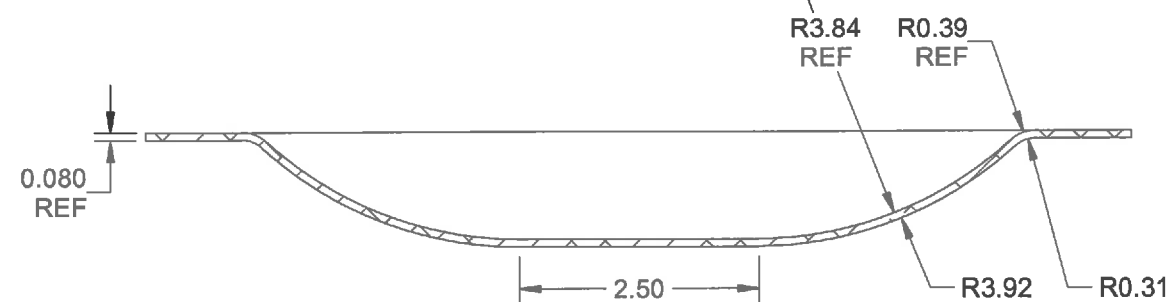
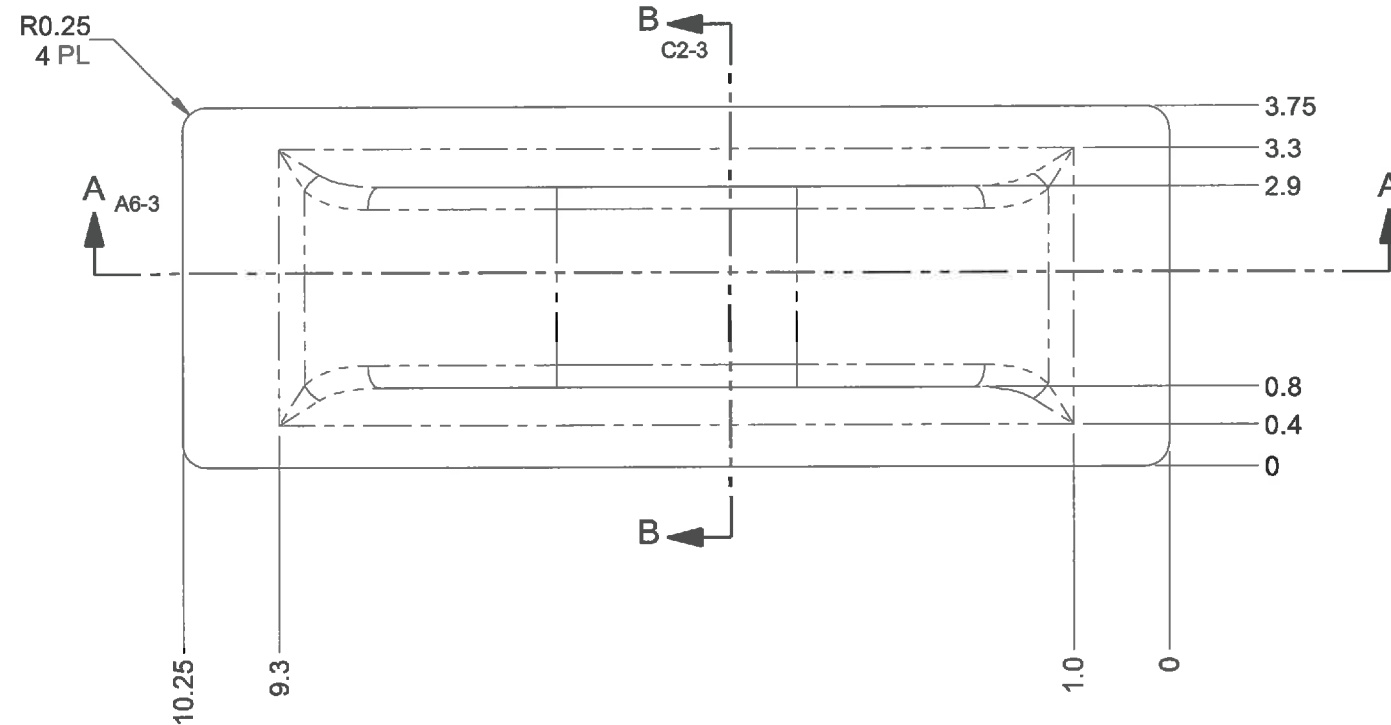
NOTES:  
1) MATERIAL: 7075-T6/T62 ALUMINUM SHEET, 0.050 THICK  
PER QQ-A-250/12 OR AMS -QQ-A-250/12  
OR AMS 4045 OR ASTM B209  
REF DART SPEC M7075T6S.050  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.87 lbs

A	NEW ISSUE	BY	12.12.03
REV.	DESCRIPTION	BY	DATE
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DATE	12.12.03		
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DRAWING NO. E4430 REV. A SHEET 1 OF 4			
TITLE DOUBLER SCALE NTS			
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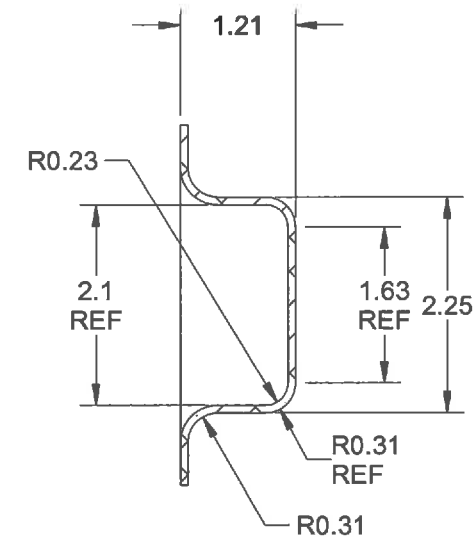
NOTES:

- 1) MATERIAL: 7075-T6/T62 ALUMINUM SHEET, 0.050 THICK  
PER QQ-A-250/12 OR AMS -QQ-A-250/12  
OR AMS 4045 OR ASTM B209  
REF DART SPEC M7075T6S.050
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.32 lbs



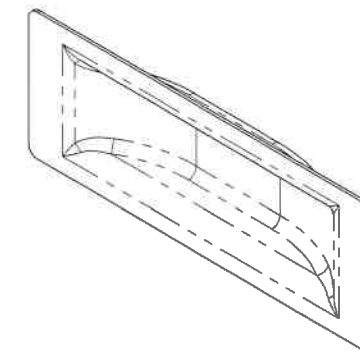
**SECTION A-A**

C8-3



**SECTION B-B**

C6-3



**E4430-5 SUMP**

**NOTES:**

- 1) MATERIAL: STEEL GRAY, VELOUR MATTE, KYDEX 6185 SHEET, 0.080 THICK  
REF DART SPEC MKYD6185S.080-P3-52068
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.17 lbs
- 8) THERMOFORM PER DART QSI 022 USING MOULDS DT9768 AND DT9769
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.05

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